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## Replacement Clutch Discs

These new replacement friction clutch discs **may** have **thicker** friction material than the ones that originally came with your transmission.

This **requires** the use of the steel disc P/N 61852RS-E.

Regardless, the final arrangement of the clutch pack should be as shown in the exploded view. After final assembly you should have .040" to .060" free play in your clutch assembly.

Before assembly, soak the friction clutch discs in ATF for a minimum of 2 hours.

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